LEGEND COVER
MANUAL NO. 241145R1
First edition 2021-04-01

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INTRODUCTION

As part of its ongoing commitment to improve the quality, reliability, durability and safety of its products, Covana is proud to present this edition of the cover Owner’s Manual.

The various sections that make up this manual will provide you with the most recent information allowing you to understand the operation of the cover, its installation and its maintenance in order to obtain complete satisfaction and to ensure maximum safety and comfort for users.

CONGRATULATIONS FOR THE PURCHASE OF YOUR NEW COVANA COVER

Thank you for choosing our product. The Covana cover you have chosen is the result of excellent engineering, attention to detail and a great deal of pride. With proper care and attention, your cover will last many years and offer great performance.

Although our products are built to last, we strongly recommend that you register your cover at the time of purchase to ensure an adequate follow-up process.

In fact, registering the cover allows us to quickly reach you in the unlikely event a safety notice has to be issued. Your product and safety are a top priority for us at Covana.

You will need your original sales receipt as proof of purchase to obtain warranty service and the work must be performed by a certified technician. If your cover is ever to malfunction, your product registration will allow us to access necessary information in a timely manner.

Experience the benefits of registering your cover at www.covana.com/warranty.html.

Please take a few minutes to read all the instructions before you use your new cover. This owner’s manual indicates how your cover works, how to install it and how to care for it, so you will get the most from your cover for many years.

For service and advice, do not hesitate to call your local authorized Covana dealer.
IMPORTANT INFORMATION

Danger, Warning, Caution and Note are used throughout this manual to emphasize important points when necessary:

⚠️ **DANGER**

Directs the user’s attention to unsafe practices which could result in serious personal injury or death.

⚠️ **WARNING**

Directs the user’s attention to unsafe practices which could result in serious personal injury or severe damage to the cover.

⚠️ **CAUTION**

Directs the user’s attention to unsafe practices where personal injury is not likely but damage to cover components could occur.

**NOTE**

*Indicates supplementary information essential to the proper operation of the cover or proper installation or proper maintenance.*

The lifespan of your new cover depends on the kind of attention it receives. Pay close attention to the warnings, cautions and notes.

Read the various notices and instructions attached to the equipment.

Keep this manual in a safe location.

Illustrations in this manual are used for reference only and may differ from the actual cover; however, key components addressed in the manual are represented as accurately as possible.

Before reproducing or copying this manual, in whole or in part, written consent must be obtained from Covana.

SAFETY

The cover was designed, tested and certified to be installed over a spa and under important installation instructions issued by Covana. Any other type of usage will void the warranty and product certification.

The extra load maximum weight provided in the TECHNICAL SPECIFICATIONS section of this manual is a provision for environmental outcomes, such as a small amount of leftover snow or damp leaves that temporarily accumulate on the cover and evenly distributed on the surface of the cover.

The cover was not designed to support any additional load or people walking or standing on its lid. Failure to observe this instruction will void the cover’s warranty and nullify its certification.

The power safety cover meets ASTM F1346-91 requirements.

**DRUGS AND ALCOHOL**

⚠️ **WARNING**

The use of drugs or alcohol while operating the cover is strictly prohibited. The impairment of judgment, vision or hearing might affect the safety of other people or result in death.

**SAFETY INSTRUCTIONS**

⚠️ **WARNING**

*KEEP THESE INSTRUCTIONS IN A SAFE LOCATION.*

*REVIEW THESE INSTRUCTIONS REGULARLY.*

**NOTE**

*READ AND FOLLOW ALL INSTRUCTIONS.*
**DANGER**

- To reduce the risk of injury, do not allow children to use this product unless they are supervised at all times.
- Failure to follow all the instructions may result in injury or even death.
- Do not allow people to climb or walk on the cover at any time.
- Do not allow children to have access to the cover operation without supervision.
- Never operate the cover until all people and objects are removed out of the spa.
- Do not operate the cover in extreme wind. See section Technical specifications for the wind limitations.

**WARNING**

- Be sure to keep the keyswitch out of the reach for children.
- Do not put any type of fabric or plastic sheet, such as a tarpaulin or canvas, on the cover. This may overheat the cover and result in the deformation or delamination of the cover panels.
- Inspect the cover periodically. It should raise smoothly and evenly. Contact your Covana dealer if any unusual mechanical sound is heard during cover operations.

**DO’S**

- Remove the key from the key switch after operating the cover. Store the key in a secure location when not in use. Users must bring the key in the spa with them to prevent the unauthorized operation of the cover.
- Never leave the key into the key switch.
- Check the cover frequently for any sign of deterioration.
- Have any repairs, adjustments or mechanical work performed by a certified Covana dealer as soon as possible when you notice any malfunction.
- Completely lower the cover when it is not in use or if the spa is not being monitored.
- The cover should only be operated by an adult.
- This product can be operated by an 8-year-old or older child and persons with reduced physical, sensory or mental capabilities or lack of experience and knowledge **ONLY** if they are supervised by an adult or have received instructions regarding safe use of the cover.
- Children must not play with the product. Cleaning and user maintenance must not be performed by children without supervision.
**DON'T**

- Do not operate the unit before all mechanical and electrical connections are completely installed.
- Do not operate the cover while somebody is in the spa.
- Do not climb, walk or stand on the cover panels at any time.
- Do not keep the cover open for more than 12 hours. This may cause the cover permanent deformations.
- Do not converge or directly reflect sunlight on the cover. This could cause permanent damage.
- Do not wash the cover with harsh chemicals or cleaners.
- Do not use a pressure washer to clean any component of the cover. This could result in premature wear or damage.
- Do not use an extension cord to supply electrical power to the cover. The extension cord may not be properly grounded, and the connection is an electrical shock hazard. An extension cord may cause a voltage drop, which may cause the motor to overheat.

**CAUTION**

- All four posts of the cover must be properly anchored to the spa frame using the tub mounting brackets and arms.
- For the battery-operated option or the emergency backup option, both are powered by a rechargeable sealed lead acid battery. Please recycle it properly.

**RISK OF ELECTROCUTION**

**CAUTION**

All electrical work should be done by a certified electrician, otherwise the certification and warranty will be voided. Furthermore, any modifications to the electrical components will also void the warranty.

Failure to comply with these instructions may result in death by electrocution or serious injury.

**CAUTION**

- Be sure to follow all instructions in this manual and use only accessories and tools approved by Covana.
- Do not rotate or slide the cover using its edges. This may damage the edge components.
- After removing a component, always keep it in a safe location on a clean and level surface to ensure proper functionality.

**CAUTION**

- This product mainly contains steel, plastic, fiberglass, foam, copper and die-cast aluminum. Please recycle properly according to the local rules.
DANGER

- Disconnect or turn off and secure all power supplies before starting any intervention on the cover.
- A circuit breaker needs to be incorporated into the fixed wiring at the time of installation. This circuit breaker must be accessible to the user or service technician to turn the power off for future maintenance or repair.
- Only a certified electrical contractor may perform any electrical maintenance on the cover. The wiring must comply with all applicable local electrical regulations.
- The operator must be connected to a circuit that is protected by a dedicated ground fault circuit interrupter (GFCI) that complies with all applicable local electrical codes and regulations.
- Install the cover in such a way that drainage directs water away from the electrical and the mechanical components at the base.
- Do not connect any auxiliary components to the electrical system of the cover unless they have been approved by Covana.
- Replace electrical components with original components provided or approved by Covana. Ask your dealer for replacement parts.
- To reduce the risk of electrical shock, replace a damaged electrical cord immediately. Failure to do so may result in death or serious personal injury due to electrocution.

DANGER

- Do not bury the electrical wires into the ground unless using a direct-burial underground cable. Not respecting this precaution may result in death, or serious personal injury due to electrocution.

ELECTRICAL WARNING

- To reduce the risk of electrical shocks, the green-colored terminal or the terminal marked “g,” “gr,” “ground,” “grounding” or with a symbol that is located inside the supply terminal box or compartment must be connected to the grounding connection provided in the electric supply service panel with a continuous copper wire equivalent in size to the circuit conductors supplying the equipment.
- One bonding lug is installed on one non-motor jack. To reduce the risk of electric shock, connect the cover bonding lug to the local common bonding grid in the area. Use terminals with an insulated or bare copper conductor no smaller than No. 6 AWG (4.11 mm).
- All field-installed metal components, such as rails, ladders, drains or other similar hardware, within 10 ft. (3 m) of the spa must be bonded to the equipment grounding bus with copper conductors not smaller than No. 6 AWG (4.11 mm / 13.30mm²). (NEC art. 680.)

WARNING

- To the with comply Reduce serious modifications electrical Do A turn OWNER’S cover, as Install purpose certified Only electric equipment wiring To with complies all warranty The The cover. The operator must be connected to a circuit that is protected by a dedicated ground fault circuit interrupter (GFCI) that complies with all applicable local electrical codes and regulations.
- Install the cover in such a way that drainage directs water away from the electrical and the mechanical components at the base.
- Do not connect any auxiliary components to the electrical system of the cover unless they have been approved by Covana.
- Replace electrical components with original components provided or approved by Covana. Ask your dealer for replacement parts.
- To reduce the risk of electrical shock, replace a damaged electrical cord immediately. Failure to do so may result in death or serious personal injury due to electrocution.

MODIFICATIONS TO THE COVER

- Any modifications to the cover, such as mechanical, electrical or aesthetic modifications, may cause the cover to operate in an unwanted or dangerous way. Furthermore, these modifications are not permitted and might void the warranty and certification.

The cover has been designed, tested and certified for the only purpose of covering and securing a spa. Any installation that differs partly or entirely from this purpose will void the warranty and certification.
POSITION OF THE KEYSWITCH

WARNING

The keyswitch must be permanently installed and located 5 ft. (1.5 m) away from the spa and 5 ft. (1.5 m) above the deck or ground level.

Make sure the user has a clear view of the cover when operating it.

Furthermore, the keyswitch should be located in an area where no water downpour or debris could fall on it.

FIGURE 2: POSITION OF THE KEYSWITCH
LABELING

This section shows the location of all safety labels. They are positioned on various components for your safety.

WARNING

Removing any labels on the cover will void product certification.
All labels should always remain visible.
It is the owner’s responsibility to ensure that these labels are always visible and should never be removed.

RISK OF ELECTROCUTION

This label warns you for the risk of electrocution. It is located on the operator.
(For AC-operated models only)

FIGURE 3: RISK OF ELECTROCUTION

INFORMATION ON THE ELECTRICAL CABLES

These labels inform you about the risk of electrocution with the presence of water accumulations.
The labels are located on the power cable near the keyswitch.

FIGURE 4: WATER ACCUMULATION RISKS
KEY SWITCH DIAGRAM

This label shows you how to turn the key into the key switch to lift up or lower the cover. The label is located on the keyswitch.

![Diagram of key switch](image)

FIGURE 5: KEY SWITCH DIAGRAM

TECHNICAL SPECIFICATIONS

These labels show you the important technical specifications. They are located on the operator cover.

**NOTE**

These labels also show the serial number of the cover.

![Technical specification label for battery operated models](image)

FIGURE 6: TECHNICAL SPECIFICATION LABEL FOR BATTERY OPERATED MODELS ONLY

![Technical specification label for AC operated and North American models only](image)

FIGURE 7: TECHNICAL SPECIFICATION LABEL FOR AC OPERATED AND NORTH AMERICAN MODELS ONLY

NO STEP LABEL

This label warns you not to step on this area of the unit. The label is located on the top of the operator cover.
FIGURE 8: NO STEP LABEL

AVOID DROWNING LABEL

This label warns you about the risk of drowning. The label is located inside the cover.

FIGURE 9: AVOID DROWNING LABEL

DO NOT STEP ON THE COVER LABEL

This label is a message to remind you not to step on the cover. The labels are located at the end of the C-Channels of the cover.

FIGURE 10: DO NOT STEP ON THE COVER LABEL

MAINTENANCE INFORMATION LABEL

This label gives you information where to get more information about the cover maintenance procedures. The label is located on one of the C-Channels.

FIGURE 11: MAINTENANCE INFORMATION LABEL

CENTER LABEL

This label is located on the 94.6” (240 cm) long C-Channel.

FIGURE 12: CENTER LABEL

TOP LABEL

This label is located on the I-Beams and the escape hatch opening.

FIGURE 13: TOP LABEL

BATTERY SPECIFICATION LABEL

This label is located on the back of the battery pack.
**BATTERY PACK FOR COVANA LEGEND**

Contains: 2 x 12VDC, 12 Ah AGM Sealed Rechargeable Lead Acid Batteries

<table>
<thead>
<tr>
<th>Output Voltage</th>
<th>24VDC</th>
</tr>
</thead>
<tbody>
<tr>
<td>Nominal Capacity</td>
<td>12.00 Ah</td>
</tr>
</tbody>
</table>

**WARNING:**
Risk of fire, explosion or burns. Do not disassemble, heat above 60°C or incinerate.

![Pb](image1) ![Pb](image2)

**FIGURE 14: BATTERY SPECIFICATION LABEL**
## GLOSSARY

<table>
<thead>
<tr>
<th>PART</th>
<th>IMAGE</th>
<th>FUNCTION</th>
</tr>
</thead>
<tbody>
<tr>
<td>Sleeve all-weather seal</td>
<td><img src="image1.png" alt="Image" /></td>
<td>This all-weather seal protects sleeves from damage due to weather.</td>
</tr>
<tr>
<td>C-channel</td>
<td><img src="image2.png" alt="Image" /></td>
<td>The C-channel is the outer frame of the cover panels.</td>
</tr>
<tr>
<td>Contour seal</td>
<td><img src="image3.png" alt="Image" /></td>
<td>The contour seal makes sure there is uniform contact between the cover panels and the spa.</td>
</tr>
<tr>
<td>Contour seal installation clip</td>
<td><img src="image4.png" alt="Image" /></td>
<td>Contour seal installation clips are used during the installation process to make sure the seal is installed properly.</td>
</tr>
<tr>
<td>Contour seal connector</td>
<td><img src="image5.png" alt="Image" /></td>
<td>The seal connector is used to link both ends of the contour seal.</td>
</tr>
<tr>
<td>Corner cover</td>
<td><img src="image6.png" alt="Image" /></td>
<td>The corner cover is an aesthetic aluminum grid fixed to the corner bracket.</td>
</tr>
<tr>
<td>PART</td>
<td>IMAGE</td>
<td>FUNCTION</td>
</tr>
<tr>
<td>---------------------------</td>
<td>-------</td>
<td>--------------------------------------------------------------------------</td>
</tr>
<tr>
<td>Corner bracket</td>
<td><img src="image1.png" alt="Image" /></td>
<td>The corner brackets link the C-channels on the side to the ones in front and back.</td>
</tr>
<tr>
<td>Drive shaft</td>
<td><img src="image2.png" alt="Image" /></td>
<td>The drive shaft transmits the power between the jack assemblies.</td>
</tr>
<tr>
<td>Escape hatch</td>
<td><img src="image3.png" alt="Image" /></td>
<td>The escape hatch is a removable panel and part of the cover. Refer to section <strong>USING THE ESCAPE HATCH</strong>.</td>
</tr>
<tr>
<td>AC control box (AC-operated model only)</td>
<td><img src="image4.png" alt="Image" /></td>
<td>The AC control box powers and controls the lifting mechanism of the cover.</td>
</tr>
<tr>
<td>Battery pack (Battery-operated model and battery backup only)</td>
<td><img src="image5.png" alt="Image" /></td>
<td>The battery pack is a sealed case where the two 12 V batteries are located.</td>
</tr>
<tr>
<td>Control box (for battery-operated model only)</td>
<td><img src="image6.png" alt="Image" /></td>
<td>The control box manages the movement of the unit.</td>
</tr>
<tr>
<td>PART</td>
<td>IMAGE</td>
<td>FUNCTION</td>
</tr>
<tr>
<td>-------------------------------------------</td>
<td>-------</td>
<td>--------------------------------------------------------------------------</td>
</tr>
<tr>
<td>Control box housing (for battery-operated</td>
<td></td>
<td>The control box contains all the electronic parts of the cover.</td>
</tr>
<tr>
<td>model only)</td>
<td></td>
<td></td>
</tr>
<tr>
<td>I-beam</td>
<td></td>
<td>The I-beams are the aluminum extrusions installed between the cover panels.</td>
</tr>
<tr>
<td>I to C connection plate (long)</td>
<td></td>
<td>The long I to C connection plate makes the link between the I-beam, the posts and the sleeves.</td>
</tr>
<tr>
<td>I to C connection plate (short)</td>
<td></td>
<td>The short I to C connection plate is installed between the I-beams and C-Channels.</td>
</tr>
<tr>
<td>I to C spacer</td>
<td></td>
<td>The I to C spacer is used to prevent over tightening of the I to C connection plates.</td>
</tr>
<tr>
<td>PART</td>
<td>IMAGE</td>
<td>FUNCTION</td>
</tr>
<tr>
<td>-----------------------------</td>
<td>-------</td>
<td>------------------------------------------------------------------------------------------------------------------------------------------</td>
</tr>
<tr>
<td>Keyswitch</td>
<td><img src="image" alt="Keyswitch" /></td>
<td>The keyswitch is used to operate the cover. It has a key switch installed on.</td>
</tr>
<tr>
<td>Foam spacer</td>
<td><img src="image" alt="Foam spacer" /></td>
<td>The foam spacer is used for the installation process to protect the spa from direct contact with the cover.</td>
</tr>
<tr>
<td>Post mount bracket or Dual side bracket (optional)</td>
<td><img src="image" alt="Post mount bracket or Dual side bracket" /></td>
<td>Post mount bracket links the sleeves and posts to the cover. Dual side bracket is used for higher or lower spa.</td>
</tr>
<tr>
<td>Mount bracket arm</td>
<td><img src="image" alt="Mount bracket arm" /></td>
<td>This mount bracket arm links the sleeves and spa together.</td>
</tr>
<tr>
<td>Jack assembly</td>
<td><img src="image" alt="Jack assembly" /></td>
<td>The jack allows the cover to move up and down.</td>
</tr>
<tr>
<td>Support bracket</td>
<td><img src="image" alt="Support bracket" /></td>
<td>The support bracket strengthens the joint between the center C-channel to the C-channel on either side. It clips and is screwed on the top and bottom.</td>
</tr>
<tr>
<td>PART</td>
<td>IMAGE</td>
<td>FUNCTION</td>
</tr>
<tr>
<td>-----------------------------</td>
<td>-------</td>
<td>--------------------------------------------------------------------------</td>
</tr>
<tr>
<td>Sleeve</td>
<td>![Image]</td>
<td>The sleeves are aluminum extrusions to hide and protect the jacks.</td>
</tr>
<tr>
<td>U-frame</td>
<td>![Image]</td>
<td>The U-frames protect the drive shaft. They are fastened to the bottom of the posts.</td>
</tr>
<tr>
<td>Wiper bracket</td>
<td>![Image]</td>
<td>The wiper bracket is attached under the I-beams. This component ensures the waterproofing of the cover.</td>
</tr>
<tr>
<td>Top plate</td>
<td>![Image]</td>
<td>The top plate is a cover that is installed on the sleeve assembly.</td>
</tr>
<tr>
<td>Tub mounbrackett</td>
<td>![Image]</td>
<td>This bracket links the cover to the spa. There is one tub mount bracket located at the top of the outer sleeve and one at the bottom for every post.</td>
</tr>
<tr>
<td>Extended tub mount bracket (Optional)</td>
<td>![Image]</td>
<td>The extended tub mount bracket is optional for spas over 54&quot; (137 cm) high. This bracket will replace the upper tub mount bracket on the spa and will allow for better mounting options.</td>
</tr>
</tbody>
</table>
INSTALLATION PROCEDURE

This section shows the procedure on how to install your new cover on your spa. It requires two people for certain steps. Wear the necessary PPE such as protective glasses, boots and gloves.

![CAUTION]

The cover should be installed by a certified Covana installer. Having the cover installed by someone who is not certified will void the warranty. Ask your local Covana dealer for information on certified installers.

TOOLS REQUIRED

- Scissors or a utility knife
- Robertson screwdriver
- Hammer
- Slotted screwdriver
- Phillips screwdriver
- 3/8” (10 mm) socket wrench and spanner
- 7/16” (11 mm) socket wrench and spanner
- 1/2” (13 mm) socket wrench and spanner
- 5/32” (4 mm) Allen key (supplied)
- 7/32” (5.5 mm) Allen key
- 25’ (7.62 m) measuring tape
- Rubber mallet
- SAE or metric Socket kit
- 48” (122 cm) level
- Stepladder
- Standard J Roller JR-10L from Fortune
- 2 x 50’ (15 m) Ratchet straps

PREPARATION FOR THE INSTALLATION

To ensure safe use of the cover, it must be installed on a properly prepared surface. It is important to adequately prepare the foundation and carefully read the following recommendations.

SPA LOCATION CONSIDERATIONS

Make sure the future cover location is not subject to the water downpours or debris falling.

Make sure the base of the cover is not in a flood zone. Any damage caused by flooding or water accumulation will not be covered by the warranty.

Make sure there are no obstacles, such as branches or electrical power lines, in the operating area of the cover.

Refer to the Technical Specifications section for cover dimensions

Make sure there is safe access to the spa, free of obstacles or debris.

All the base components of the cover must be supported by the foundation.

Do not converge or directly reflect sunlight on the cover. This could cause permanent damage (Example: reflection from a window).

Make sure the cover is installed on a clean surface free of any vegetation, such as grass, branches or roots, or mineral contaminants, such as rocks, dust or sand.

The keyswitch must be permanently mounted and located 5 ft. (1.5 m) away from the spa and 5 ft. (1.5 m) above the deck or ground level see Figure 2. This ensures the user has a clear view of the cover when operating it. Furthermore, the key switch terminal should be located in a location where no water downpour or debris could fall on it see Figure 2.

![DANGER]

Failure to properly install the keyswitch according to these instructions could result in injury or even death.
WARNING
Failure to permanently install the keyswitch as indicated could void the warranty and certification. Only proper installation of the keyswitch combined with the suggested procedures and caution will reduce such risks.
Do not install the cover in an area prone to snow accumulation and water runoff.

FOUNDATION PREPARATION
The cover requires a clean, flat and level surface, such as an engineered wood deck or a concrete slab.

Each of the four jacks of the cover must be properly fastened to the spa frame. It is the installer’s responsibility to ensure the cover is properly fastened and in a safe manner.

Just like the spa, the cover requires a solid foundation. The foundation for the cover must be able to support at least 1,000 lb (454 kg).

Ideally, the cover must be put on the spa foundation, see Figure 108. When not possible, a concrete pier or some cover’s support dedicated slabs must be provided, see Figure 109. Those independents supports must respect the same level variation as mentioned below.

The foundation must be leveled with a maximum tolerance of 1” (2.5 cm) over a 153” (3.89 m) diagonal section and 112” (2.84 m) by 104 1/4” (2.65 m) rectangle see Figure 15. The annual variation in levelness for the same diagonal section cannot exceed 1/4” (6 mm).

A path at least 1” wide all around the perimeter of the spa is necessary to properly install the seal.

The cover requires a clean, flat and level surface such as an engineered wood deck or a concrete slab.

CAUTION
Damage caused by inadequate foundation construction is not covered by the Covana warranty. It is the responsibility of the owner to provide a proper foundation.

Failure to follow these guidelines might cause permanent damage or improper functioning of the cover. Such damage might not be covered by the warranty.

DELIVERY
The following steps indicate how to handle the crate to avoid any damage to all components. It also shows how to unpack components.

NOTE
If you find any damage, refer to the Covana Damaged claim form attached to the crate, take pictures and simply refuse the delivery from the carrier.

UNPACKING PROCEDURE
1. Before uncrating the unit, ensure there is no visible damage to the crate. In case of any suspicious damage, take pictures first. If any damage is discovered, please call the Covana customer service immediately.
2. Stand the crate in the vertical position. Ensure wind conditions allow for this to be done safely.

3. Use the sheet metal cutter to cut and remove the metal strap around the crate.

4. Unscrew the #8 x 1.5” Robertson screws holding the front cover – 5 screws per side and 3 on the top. You might need a stepladder to reach the top screws see Figure 16.

5. Remove the front cover and discard see Figure 17.

6. Remove the paper sheet covering parts inside the crate.

7. Unscrew the two Robertson #8 x 1.5” screws holding the top of the sleeves – four sleeves: eight screws in total see Figure 18.

8. Remove all four sleeve assemblies.

9. Remove all boxes above the jack box, install them in a safe location see Figure 19.

**NOTE**

All the hardware, brackets and other parts are located in these boxes.
10. Unscrew the Robertson #8 x 1.5” screws holding the jack box – four screws per side: two screws at the top, two screws at the bottom see Figure 20.

11. With the help of another person, remove the jack box from the crate and keep it in a safe location see Figure 21.

**WARNING**

Carefully slide the jack box out. Some parts can be damaged if the jack box is pulled out too roughly.

12. Remove the jack assembly by unscrewing the Robertson #8 x 1.5” screws. There are two screws at the bottom of each jack see Figure 22.

13. Remove the jack assembly top Robertson #8 x 1.5” screws. Once completed, keep the jack in a safe location on the ground see Figure 23.

**CAUTION**

Jacks may be greasy; wash your hands after manipulations or use gloves.
14. Remove the seal and the foam spacers from the crate and keep them in a safe location see Figure 24.

15. Remove the C-Channels and the I-Beams from the crate and keep them in a safe location see Figure 24.

16. With the help of another person, lay the crate horizontally on its back. There should be one person on each side of the crate see Figure 25.

![WARNING]

The crate is heavy; you may require a third person for rotating the crate.

17. Unscrew the Robertson #8 x 1.5" screws (four on each side and three at the bottom) holding the top of the crate. Then, remove the top of the crate see Figure 26.

![WARNING]

Do not further dismantle the crate; it will be used for the future installation steps.

---

FIGURE 23: JACK TOP SCREW REMOVAL

FIGURE 24: OTHER PART REMOVAL

<table>
<thead>
<tr>
<th>ID</th>
<th>DESCRIPTION</th>
</tr>
</thead>
<tbody>
<tr>
<td>A</td>
<td>I-BEAMS AND C-CHANNELS</td>
</tr>
<tr>
<td>B</td>
<td>SEAL</td>
</tr>
<tr>
<td>C</td>
<td>FOAMS</td>
</tr>
</tbody>
</table>

FIGURE 25: LAY THE CRATE ON ITS BACK

FIGURE 26: TOP CRATE REMOVAL
18. Unscrew the blocks that retain the panels. Remove the fiberglass panels from the crate and keep them in a safe location see Figure 27.

**WARNING**

Panels are fragile. Handle with care, they can easily be scratched or damaged.
# HARDWARE IDENTIFICATION TABLE

<table>
<thead>
<tr>
<th>ID</th>
<th>QTY</th>
<th>DESCRIPTION</th>
</tr>
</thead>
<tbody>
<tr>
<td>A</td>
<td>1</td>
<td>5/32&quot; HEX ALLEN KEY USED FOR FASTENING THE 1/4 X 1&quot; SOCKET HEAD SCREW</td>
</tr>
<tr>
<td>B</td>
<td>9</td>
<td>5/16&quot;-18 x 2&quot; HEX HEAD SCREW USED TO ASSEMBLE THE LOWER U-FRAME</td>
</tr>
<tr>
<td>C</td>
<td>50</td>
<td>1/4-20 X 1&quot; SOCKET HD. SCREW USED FOR MOUNT BRACKETS AND ROOF ASSEMBLIES</td>
</tr>
<tr>
<td>D</td>
<td>17</td>
<td>1/4-20 X 3/4&quot; CARRIAGE BOLT USED FOR FASTENING THE SLEEVE TO THE POST MOUNT BRACKET ASSEMBLIES</td>
</tr>
<tr>
<td></td>
<td>21</td>
<td>1/4-20 X 5/8&quot; CARRIAGE BOLT USED FOR FASTENING THE I-BEAM ASSEMBLIES NOTE: 13 X FOR MODELS 12' TO 15'.</td>
</tr>
<tr>
<td>E</td>
<td>33</td>
<td>#10-12 X 3/4&quot; SCREWS USED FOR ANCHORING THE TUB MOUNT BRACKETS</td>
</tr>
<tr>
<td>F</td>
<td>17</td>
<td>10-24 X 1/2&quot; THREAD CUTTING SCREW USED ON THE PANEL ASSEMBLY 33 X FOR MODEL WITH LONG SUPPORT BRACKET APPROX. 42&quot; [1,066 mm])</td>
</tr>
<tr>
<td></td>
<td>40</td>
<td>#8 X 1/2&quot; SELF-TAPPING SCREW USED TO FASTEN THE CORNER BRACKETS</td>
</tr>
<tr>
<td>G</td>
<td>9</td>
<td>#8 X 1/2&quot; SELF-DRILLING SCREW USED TO FASTEN THE TOP PLATES</td>
</tr>
<tr>
<td>H</td>
<td>1</td>
<td>#2 x 6&quot; ROBERTSON BIT</td>
</tr>
<tr>
<td>J</td>
<td>1</td>
<td>5/32&quot; DRILL BIT USED TO DRILL HOLES ON THE SUPPORT BRACKET</td>
</tr>
<tr>
<td>K</td>
<td>9</td>
<td>5/16-18 NYLON INSERT LOCKNUT USED FOR THE U-FRAME ASSEMBLIES</td>
</tr>
<tr>
<td>L</td>
<td>70</td>
<td>1/4-20 HEX NUT USED FOR SLEEVE AND MOUNT BRACKETS ASSEMBLIES ALSO USED FOR I-BEAM ASSEMBLIES, NOTE: 62X FOR MODELS FROM 12' TO 15'</td>
</tr>
<tr>
<td>M</td>
<td>33</td>
<td>1/4&quot; FLAT STAINLESS STEEL WASHER USED FOR MOUNT BRACKETS AND COVER ASSEMBLY</td>
</tr>
<tr>
<td>N</td>
<td>33</td>
<td>1/4&quot; LOCK WASHER USED FOR THE MOUNT BRACKETS AND SLEEVE ASSEMBLIES</td>
</tr>
</tbody>
</table>
ASSEMBLY PREPARATION

Next steps show how to assemble the cover.

FIGURE 28: 12' TO 15' LONG SPA COVER SETUP

<table>
<thead>
<tr>
<th>ID</th>
<th>DESCRIPTION</th>
</tr>
</thead>
<tbody>
<tr>
<td>A</td>
<td>END PANEL</td>
</tr>
<tr>
<td>B</td>
<td>MIDDLE PANEL</td>
</tr>
<tr>
<td>C</td>
<td>MIDDLE PANEL WITH ESCAPE HATCH</td>
</tr>
<tr>
<td>D</td>
<td>I-BEAM WITH I TO C LONG CONNECTION PLATE</td>
</tr>
<tr>
<td>E</td>
<td>I-BEAM WITH I TO C SHORT CONNECTION PLATE</td>
</tr>
<tr>
<td>F</td>
<td>SIDE EXTENSION C-CHANNEL</td>
</tr>
<tr>
<td>G</td>
<td>SIDE MIDDLE C-CHANNEL</td>
</tr>
<tr>
<td>H</td>
<td>END C-CHANNEL</td>
</tr>
</tbody>
</table>
### FIGURE 29: 16' TO 20' LONG SPA COVER SETUP

<table>
<thead>
<tr>
<th>ID</th>
<th>DESCRIPTION</th>
</tr>
</thead>
<tbody>
<tr>
<td>A</td>
<td>END PANEL</td>
</tr>
<tr>
<td>B</td>
<td>MIDDLE PANEL</td>
</tr>
<tr>
<td>C</td>
<td>MIDDLE PANEL WITH ESCAPE HATCH</td>
</tr>
<tr>
<td>D</td>
<td>I-BEAM WITH I TO C LONG CONNECTION PLATE</td>
</tr>
<tr>
<td>E</td>
<td>I-BEAM WITH I TO C SHORT CONNECTION PLATE</td>
</tr>
<tr>
<td>F</td>
<td>SIDE EXTENSION C-CHANNEL</td>
</tr>
<tr>
<td>G</td>
<td>SIDE MIDDLE C-CHANNEL</td>
</tr>
<tr>
<td>H</td>
<td>END C-CHANNEL</td>
</tr>
<tr>
<td>J</td>
<td>EXTRA PANEL</td>
</tr>
</tbody>
</table>

### WARNING

Before assembling, keep in mind to not over tighten screws. Power tools must not be used. The screws may break if the value of the torque is too high.
FOAM INSTALLATION

1. Install the foam spacers on the top of the spa using the masking tape provided in the seal bag to keep the spacers in place. There must be at least four foam spacers on each long side plus two in each corner. Do not stack foam spacers see Figure 30.

![Figure 30: Foam Spacer Installation](image)

<table>
<thead>
<tr>
<th>CAUTION</th>
</tr>
</thead>
<tbody>
<tr>
<td>The foam spacers must be installed on the flat top surface of the spa.</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>CAUTION</th>
</tr>
</thead>
<tbody>
<tr>
<td>Failure to correctly position the cover on the spa could result in scratching of the acrylic or damaging the cover.</td>
</tr>
<tr>
<td>Make sure the foam spacers are correctly aligned under the I-beams and they are installed in each corner of the spa.</td>
</tr>
</tbody>
</table>

PREPARATION OF I-BEAMS

This section shows how to assemble I to C plates on the I-beams.

I TO C PLATE INSTALLATION ON THE I-BEAMS

1. Install an I to C long connection plate as shown in Figure 32. See the table following the figure for the fasteners to use.

![Figure 31: Top Orientation of I-Beam](image)

![Figure 32: I to C Long Connection Plate Installation](image)

<table>
<thead>
<tr>
<th>ID</th>
<th>DESCRIPTION</th>
</tr>
</thead>
<tbody>
<tr>
<td>A</td>
<td>I TO C LONG CONNECTION PLATE</td>
</tr>
<tr>
<td>B</td>
<td>INSERT</td>
</tr>
<tr>
<td>C</td>
<td>I TO C SPACER</td>
</tr>
<tr>
<td>D</td>
<td>SPACER</td>
</tr>
<tr>
<td>E</td>
<td>I TO C BRACKET</td>
</tr>
<tr>
<td>F</td>
<td>NUT #10-32</td>
</tr>
<tr>
<td>G</td>
<td>FLAT WASHER #10</td>
</tr>
<tr>
<td>H</td>
<td>SCREW #10-32x5/8</td>
</tr>
</tbody>
</table>
CAUTION

Two I to C long connection plates must be installed per I-beam and on two I-beam.

Pay attention to the orientation of the trimmed portion of the I to C long connection plate.

Ensure these screws and nuts are not overly tight so they don't bend the I to C-bracket and the I to C-long connection plate.

Ensure the upright position of I-beam by ensuring the TOP/DESSUS label, shown in Figure 31, is pointed upwards.

Make sure there is grease in the inserts before installing it; if not, apply some anti-seize lubricant for stainless steel in the inserts.

Make sure the I-beam is free to move in the slots of the I to C long connection plates.

Make sure the spacers (item D, Figure 33) are in place between the I to C bracket and the I to C long connection plate.

WARNING

The orientation and the installation of each component shown on the Figure 32 must be imperatively and exactly mounted as it is shown on the figure to succeed the cover installation.

2. Repeat the previous steps for the opposite side of the I-beam and repeat on a second I-beam.

3. Next steps show how to assemble the I-beam with the short I to C connection plate.

| QUANTITY OF I-BEAMS TO ASSEMBLE WITH THE SHORT I TO C CONNECTION PLATE |
|-----------------------------|------------------|
| COVER LENGTH | QUANTITY |
| 12' to 15' | 1 |
| 16' to 20' | 3 |

4. Use #10-32 x 5/8" screw and #10-32 nuts. Insert the I to C spacer in between the I to C connection plate and the bracket. The screws and nuts can now be properly tightened see Figure 34.

CAUTION

Two I to C connection plates must be installed per I-beam.

Ensure these bolts and nuts are not overly tight so they don't bend the I to C-bracket and the I to C-short connection plate.
FIGURE 34: I-BEAM WITH THE SHORT I TO C CONNECTION PLATE INSTALLATION

<table>
<thead>
<tr>
<th>ID</th>
<th>DESCRIPTION</th>
</tr>
</thead>
<tbody>
<tr>
<td>A</td>
<td>SCREW #10-32 X 5/8”</td>
</tr>
<tr>
<td>B</td>
<td>FLAT WASHER #10</td>
</tr>
<tr>
<td>C</td>
<td>I TO C SHORT CONNECTION PLATE</td>
</tr>
<tr>
<td>D</td>
<td>I TO C SPACER</td>
</tr>
<tr>
<td>E</td>
<td>BENT PART OF I TO C BRACKET</td>
</tr>
<tr>
<td>F</td>
<td>NUT #10-32</td>
</tr>
</tbody>
</table>

PANEL INSTALLATION

1. It is recommended to use a table or the shipping crate as a base to build the top middle section of the cover, and later transfer it to the spa once it is assembled.

CAUTION

If there is limited space, please follow the next steps while assembling directly onto the spa. Avoid scratching the spa or any components of the cover.

2. Install the escape hatch panel (approx 47” x 96” [119 cm x 244 cm]) onto the middle of the installation surface see Figure 35. Ensure the seal around the escape hatch opening is on the top and TOP/DESSUS label () located in the panel’s hole is properly oriented.

WARNING

When assembling the C-channel onto the foam panel, be careful not to delaminate the fiberglass.

3. Install 2 long C-channels 94 9/16” (240 cm) on the panel so that the middle of the C-channel, premarked with a center label (Figure 37), is aligned with the edge of the panel see Figure 36.

4. Slide one I-beam with short I to C connection plates in the C-channels. Install the I-beam in
such a manner where the bent portion of the I to C bracket is pointing outwards Figure 38. Make sure it fits snugly with the foam panel. Ensure the top label in the I-beam is pointing upwards see Figure 37.

5. Slide the large panel (approx. 47” x 96” [119 cm x 243 cm]) into the C-channels. Ensure the I-beam has slid over the panel on both the bottom and top side Figure 40.

**CAUTION**

Ensure the upright position of the I-beam.
Ensure the proper insertion of the short I to C connection plate in the C-channel (Figure 39).
When inserting the I-beam into the fiberglass foam panel, make sure not to chip the fiberglass.
Make sure the I-beam has cleared bottom and top section.
While inserting the I-beam in the C-channel, make sure is it always square with the C-channel.

**WARNING**

Make sure the panel side with the cut out shown in Figure 41 is pointing outward.
6. Install both I-Beams with the long I to C connection plates. Ensure the trimmed portion of the I to C connection plate faces toward the end of the cover see Figure 42 and Figure 43.

7. Align by hand the C-channels (left hand and right hand sides) in such a manner that the I to C connection plate holes are visible behind the C-channel see Figure 43.

**WARNING**

Ensure the I-beam is oriented toward the top as indicated by the TOP/DESSUS label ( ).
When assembling the I beam onto the foam panel, be careful not to delaminate the fiberglass.
Make sure the I-beam has cleared the bottom and top section.

8. Refer to Figure 44 for this step. Align the holes of the support bracket (item A), the holes of the post mount bracket (item D), and the holes of the long C-channel by hand. Assemble them with two 1/4” x 1” socket head screws. Tighten to a torque value of 5 ft-lb.

**WARNING**

Make sure the I-beam is still free to move in the I to C slots.
NOTE
For some spa, optional dual side brackets (item B, Figure 44) are needed to mount the cover to the posts. The installation of these brackets is made the same way as for the post mount brackets described in the previous step.

FIGURE 44: POST MOUNT BRACKET INSTALLATION

<table>
<thead>
<tr>
<th>ID</th>
<th>DESCRIPTION</th>
</tr>
</thead>
<tbody>
<tr>
<td>A</td>
<td>SUPPORT BRACKET</td>
</tr>
<tr>
<td>B</td>
<td>DUAL SIDE BRACKET (OPTIONAL)</td>
</tr>
<tr>
<td>C</td>
<td>1/4-20 X 1” SOC RD HEAD SCREW</td>
</tr>
<tr>
<td>D</td>
<td>POST MOUNT BRACKET</td>
</tr>
</tbody>
</table>

9. Repeat the previous step for the remaining brackets see Figure 45.

FIGURE 45: OTHER POST BRACKET INSTALLATION

10. Carefully position the assembled center section of the cover onto the spa. Try to align the cover as best as possible see Figure 46.

FIGURE 46: INSTALLATION OF THE COVER ON THE SPA

CAUTION
Failure to gently position the cover onto the spa could result in scratching the acrylic of the spa or damaging the cover.

Ensure foam spacers are correctly positioned under the I-beams to simulate seal height.

11. Insert the side extension C-Channel inside the support bracket see Figure 47.

NOTE
There are two slots at one end of the C-Channels. The slots must go toward the cover see Figure 47.
**NOTE**

Ensure that the long I to C connection plate is well inserted into the short C-channel.

**FIGURE 47: SIDE EXTENSION C-CHANNEL INSTALLATION**

<table>
<thead>
<tr>
<th>ID</th>
<th>DESCRIPTION</th>
</tr>
</thead>
<tbody>
<tr>
<td>A</td>
<td>SIDE EXTENSION C-CHANNEL</td>
</tr>
<tr>
<td>B</td>
<td>SUPPORT BRACKET</td>
</tr>
<tr>
<td>C</td>
<td>I TO C LONG CONNECTION PLATE</td>
</tr>
</tbody>
</table>

12. Install two 1/4” x 1” hexagonal round head screws on the support bracket see Figure 48. DO NOT tighten those screw yet. The side extension C-Channel must be free to move in its slots.

**IMPORTANT NOTE**

In the previous step, install the screws but do not tighten yet to ensure a free movement of the extension C-channel. Failure to follow this procedure will make the join tightening between panels impossible with the Griplock.

**NOTE**

Ensure that the screws run through the extension C-channel slots.

**WARNING**

Make sure the extension C-Channel is free to move in its slots.

**FIGURE 48: SCREW INSTALLATION**

13. Repeat previous steps for the remaining side extension C-channels.

**SECTION FOR THE 16’ TO 20’ LONG SPA**

**IMPORTANT NOTE**

Steps in this section show how to install the extra I-beams and the extra panels (Figure 29) for the 16’ to 20’ long spa models.

14. Slide in one of the remaining extra panels into the C-channels see Figure 49.

**CAUTION**

It is very important to check if the I-beams have locked in properly into the foam panels.

If you have a color panel, make sure the colored side is on top.

**WARNING**

When installing the panels on the C-channels, be careful not to delaminate the fiberglass.

Ensure the I-beam has cleared the bottom and top section.
15. Slide an I-Beam with the short I to C connection plates in the C-Channels with the bent portion pointing outwards see Figure 50.

16. Insert one end panel with the tapered end toward the end of the cover. The end panel is tapered with a 45° cut see Figure 51.

**CAUTION**

It is very important to check if the I-beams have locked in properly into the foam panels.

If you have a color panel, make sure the colored side is on top.

**WARNING**

When assembling the C-channel onto the foam panel, be careful not to delaminate the fiberglass.

Ensure the I-beam has cleared the bottom and top section.

17. For models 16’ to 20’ repeat on the opposite side the steps in SECTION FOR THE 16’ TO 20’ LONG SPA.

18. For models 12’ to 15’, repeat on the opposite side the steps in SECTION FOR ALL MODELS.

**END C-CHANNEL INSTALLATION**

1. Install the corner brackets (left hand and right hand) on each end C-channel by using a #2 square screwdriver or any other appropriate
tool and the #8 X 1/2” self-tapping screw see Figure 52.

![Figure 52: CORNER BRACKET INSTALLATION](image)

2. Orient the corner cover piece and screw it in completely with the last two screws on the side toward the center of the cover. Use the Robertson sheet metal #8 x 1/2” screws see Figure 53.

![Figure 53: EXTERNAL CORNER INSTALLATION](image)

**WARNING**
Do not overtighten the screws as they might break.

**CAUTION**
Use cardboard or a non-abrasive material to protect panels while using ratchet straps.

**WARNING**
Do not overtighten the screws as they might break.

**FIGURE 52: CORNER BRACKET INSTALLATION**

**FIGURE 53: EXTERNAL CORNER INSTALLATION**

**PANEL FINAL TIGHTENING**

1. Use the ratchet straps to compress the entire cover assembly (Figure 54) until you are left with a gap between the short C-channel and the middle C-channel between 1/16” and 3/16” (voir Figure 55).

2. While you are compressing the cover make sure it stays as straight as possible by tightening both sides at the same time and is safely resting on the foam bumpers.
**WARNING**

Do not over tightening the straps. Over tightening might permanently damage the sealing components of the I-Beams and allow for water infiltration. Tighten slowly and stop when the gaps are between 1/16” and 3/16”.

Make sure both end C-channel and all corner brackets are in place before tighten the straps.

---

**ID** | **DESCRIPTION**
--- | ---
B | MIDDLE PANEL
C | I-BEAM WITH I TO C LONG CONNECTION PLATE
D | EXTRA OR END PANEL
E | EXTENSION C-CHANNEL
F | SUPPORT BRACKET

3. When you are satisfied with the required gap and the straps are secured, tighten the two screws (5 ft-lb torque) see Figure 56.

**WARNING**

Do not remove or loose straps until the assembly is final.

---

**ID** | **DESCRIPTION**
--- | ---
A | MIDDLE C-CHANNEL

DO NOT REMOVE PART F. IN THIS PICTURE, THIS PART IS REMOVED ONLY TO SHOW THE JOINT BETWEEN C-CHANNELS.

4. Repeat the previous steps for all remaining support brackets.

5. Next steps show how to drill holes to install final screws on the support brackets. There are 4 holes to drill for the short support bracket (Figure 57) and 8 holes to drill for the long support bracket (Figure 58).

**WARNING**

Make sure the cover is perfectly straight and sitting on the foam spacers before drilling.
6. Use the provided 5/32" drill bit to drill the holes on the top and bottom of the support bracket see Figure 59. Use the pre-drilled holes in the support bracket as guidance.

**CAUTION**

Do not drill the foam panel, only drill through the metal. Be careful while cleaning holes; metal chips might scratch the painted parts.

7. Install the painted Phillips #10-24 x 0.5" tapping screws at the bottom and top of the support bracket see Figure 60.

8. Repeat previous steps on the other cover corners.
ESCAPE HATCH INSTALLATION

1. On the escape hatch, check if the release mechanism is working well. Make sure that the hatch arms are retracted when open and non-retracted when closed see Figure 61.

   FIGURE 61: ESCAPE HATCH RELEASE MECHANISM

2. Turn the escape hatch handle to retract the arms and install it into the escape hatch opening of the center panel see Figure 62.

   WARNING

Failure to install the escape hatch properly may impede the performance of the cover, such as vapor steam leakage, water infiltration and unwanted access to the spa.

All security risks such as drowning, injury or undesired entry due to an open cover without an escape hatch installed are not approved by Covana and product certification will be void.

MOUNT BRACKET INSTALLATION

1. Make sure the cover is centered on the spa. The use of a measuring tape is required to reference your measures on all four sides.

2. Next steps show how to install the tub mount brackets.

   FIGURE 63: TUB MOUNT BRACKET INSTALLATION

<table>
<thead>
<tr>
<th>ID</th>
<th>DESCRIPTION</th>
</tr>
</thead>
<tbody>
<tr>
<td>A</td>
<td>SPA</td>
</tr>
<tr>
<td>B</td>
<td>TUB MOUNT BRACKET</td>
</tr>
<tr>
<td>C</td>
<td>POST MOUNT BRACKET</td>
</tr>
</tbody>
</table>
3. Install the top and bottom mount bracket arms on one of the sleeves see Figure 65.

4. Gently install the sleeve on the ground so it is in contact at the top with the post mount bracket see Figure 66.

**NOTE**

Make sure the sleeve is at vertical level in all directions when in contact with the post mount bracket.
5. With the sleeve and its arms, align the top and the bottom tub mount brackets see Figure 67. Make sure the bracket is fixed on a solid spa frame and no soft material between the bracket and the spa frame.

6. Use pieces of masking tape to mark the position of the mount brackets. Do not use a marker. These marks will be used when fixing the brackets to the tub.

7. Position the tub mount brackets with the previous marks, fasten it properly and strongly to the spa’s frame (Figure 63). If the spa is over 54” (137 cm) high, install the extended tub mount bracket on the top (Figure 64). Use the provided Phillips #10 x 3/4” screws for fastening.

WARNING

Fastening the tub mount brackets and/or extended tub mount brackets to soft/fragile engineered wood, MDF panels, plastic skirting or any composite siding is not approved by Covana and is not safe for operation.

Improper fastening to the spa frame can result in serious injury or even death when the cover operates. Covana is not responsible for any improper fastening.

Ensure the screws of the tub mount brackets and/or extended tub mount bracket are installed on a solid feature of the spa’s frame.

NOTE

If the spa has a metal frame, the provided screws for the mounting brackets will need to be replaced with self-tapping screws.

JACK INSTALLATION

1. Position the jacks in their locations. Motorized jacks should always be on the left side when looking at the spa see Figure 68.
NOTE
Position the non-motor jack with the bonding lug (Figure 69) on the same side where the control box will be installed. Refer to section ELECTRICAL DIAGRAMS for more information.

2. Slide the drive shaft over the square shaft of one motor-side jack see Figure 70.

3. On the same spa side, install the drive shaft onto the non-motorized jack’s shaft see Figure 71.

NOTE
If drive shaft does not line up with non-motorized jack’s shaft, the use of a 3/4" (19 mm) wrench or adjustable wrench can help. Slightly rotate the shaft as shown in Figure 71.

WARNING
While installing the drive shaft, check if it has not been pulled out from the opposite side when manipulating the part.

Do not twist the motorized jack with the wrench. This jack contains a gearbox which could break when stressed from the output.
4. Install the U-frame over the drive shaft. The U-frame is attached to the post bracket of the motor and non-motor jacks. Fasten in place using the hardware provided: four hexagonal 5/16" x 2" screws and 5/16" nylon insert locknuts. Use a 1/2" (13 mm) socket wrench and spanner see Figure 72.

5. Repeat the previous steps on the opposite side.

6. Check if the drive shaft is still engaged on both ends. Slip your fingers under the U-frames to do this operation.

7. Once the U-frames are installed, the jack lock screw located at the top of non-motor side jacks can now be unlocked safely. Remove the M8 x 35 mm locking screw and reinstall it in the hole next to it so you don't lose it. Remove the screw on both non-motor jack. You can remove the red tags on the non-motor jacks see Figure 73.

**WARNING**

Failure to properly engage the drive shaft will cause the non-motor jack to elevate by itself.

Failure to remove the locking screw will break the lifting mechanism.
8. For both motorized jacks, locate electrical cables that are found in the part boxes.

**NOTE**

The shortest cable goes on the side where the control box will be located. For the AC-operated model, position the AC control box so it is protected from direct sunlight.

9. Locate the short end of the cable, which can be identified from the metal compression connector near the end of the cable.

10. Run the connector through the center hole on the back of the motor jack’s base plate.

11. Connect the cable to the motor harness and tighten the screws of the compression connector onto the base. The screws of the compression connector should be oriented horizontally. You might have to rotate the connector as shown on Figure 74.

12. Let the remainder of the cable pass near the U-frame. The electrical hook-up will be explained further. When connecting the motor harness, you must hear a CLIC from the connector to confirm you have properly installed it.

**WARNING**

Ensure the proper orientation of harnesses when trying to plug in the motor. Failure to properly clip on harness will cause damage to the electrical circuit.

13. Repeat previous step for the second motorized jack.

14. The jack adapter located at the top of the jack can be adjusted by turning the threaded rod on the top of the jack. Adjust the height so that they match the cover mount bracket holes. Use the adjustable wrench 15/16” (24 mm) head. Repeat this step for all four jacks (Figure 75).

**WARNING**

The threaded rod must not be unscrewed more than 14 inches (35 cm). (Measure the length from the top of the threaded rod nut to the top of the bottom nut see Figure 75.

Further unscrewing is not considered safe and is not recommended by Covana.

Failure to follow these guidelines could cause serious injury.
15. Slide the sleeves over the top of the jacks and fasten them using the 1/4” x 3/4” carriage bolts at the top with 1/4” lock washers and 1/4” nuts. Use a 7/16” (11 mm) socket and spanner see Figure 76.

16. Repeat previous step for all jacks.

17. Tighten 1/4” hexagonal screws at the bottom of all the sleeve base. (7/16” (11 mm) socket wrench). Ensure that the washer is outside of the outer sleeve. This will ensure the sleeve is held correctly see Figure 77.

When sliding the sleeves over the jacks, ensure the slot at the bottom of the outer sleeve is going to slide over the U-frame that covers the drive shaft. There are right and left models for sleeves see Figure 77.

Handle the sleeves with care to prevent them from being scratched otherwise damaged.

<table>
<thead>
<tr>
<th>ID</th>
<th>DESCRIPTION</th>
</tr>
</thead>
<tbody>
<tr>
<td>A</td>
<td>THREADED ROD</td>
</tr>
<tr>
<td>B</td>
<td>JACK ADAPTER</td>
</tr>
<tr>
<td>C</td>
<td>POST MOUNT BRACKET</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>ID</th>
<th>DESCRIPTION</th>
</tr>
</thead>
<tbody>
<tr>
<td>A</td>
<td>CARRIAGE BOLT 1/4”-20 X 3/4”</td>
</tr>
<tr>
<td>B</td>
<td>LOCK WASHER 1/4”</td>
</tr>
<tr>
<td>C</td>
<td>NUT 1/4”-20</td>
</tr>
</tbody>
</table>
18. Repeat previous step for all jacks.

19. Use a 48" long level to ensure that the four posts are vertically level see Figure 80.

20. Attach the top mount bracket arms to the tub mount brackets using the 1/4" x 1" socket head screws, 1/4" flat washers on the outside. Use a 1/4" lock washer and 1/4" nut on the inside. Use a 5/32" (4 mm) drive and 7/16" (11 mm) spanner see Figure 78 and Figure 79.

![FIGURE 77: SLEEVE INSTALLATION](image)

![FIGURE 78: MOUNT BRACKET ARM INSTALLATION](image)

<table>
<thead>
<tr>
<th>ID</th>
<th>DESCRIPTION</th>
</tr>
</thead>
<tbody>
<tr>
<td>A</td>
<td>MOUNT BRACKET ARM</td>
</tr>
<tr>
<td>B</td>
<td>SOCKET HD SCREW 1/4-20 X 1&quot;</td>
</tr>
<tr>
<td>C</td>
<td>FLAT WASHER 1/4&quot;</td>
</tr>
<tr>
<td>D</td>
<td>NUT 1/4-20</td>
</tr>
<tr>
<td>E</td>
<td>LOCK WASHER 1/4&quot;</td>
</tr>
</tbody>
</table>

![FIGURE 79: MOUNT BRACKET ARM SIDE VIEW](image)

⚠️ CAUTION

The rounded tongue section of the bracket should always be mounted on the spa side see Figure 78.
21. Repeat the previous steps for the bottom mount bracket arm, and then for the remaining posts.

22. Check if the posts are still level on both vertical axes. If not, unscrew the mount arms and reposition the sleeves. Use the outer sleeve as a reference. Use the 48” (122 cm) level see Figure 80.

**WARNING**

Failure to properly level the posts could cause aesthetic damage, even mechanical damage or malfunction.

23. Attach the top plate cover for all posts. Use the provided Robertson #8X 1/2” self-drilling screws (2 screws per post) see Figure 81

24. For all posts, slide the all-weather seals down. Ensure they are properly seated on the outer sleeve base. Push down on the seal as shown in Figure 82.

**WARNING**

Improper installation of the all-weather seal could result in unwanted performance and reduce the lifespan of the mechanical lifting components. Improper installation of the all-weather seal might cause damage to the lifting mechanism.
ELECTRICAL CONNECTIONS

This section shows you how to connect electrical wiring to operate the cover.

ELECTRICAL WARNING

- To reduce the risk of electrical shocks, the green-colored terminal or the terminal marked “g,” “gr,” “ground,” “grounding” or with a symbol that is located inside the supply terminal box or compartment must be connected to the grounding connection provided in the electric supply service panel with a continuous copper wire equivalent in size to the circuit conductors supplying the equipment.

- One bonding lug is installed on one non-motor jack. To reduce the risk of electric shock, connect the cover bonding lug to the local common bonding grid in the area. Use terminals with an insulated or bare copper conductor no smaller than No. 6 AWG (4.11 mm).

- All field-installed metal components, such as rails, ladders, drains or other similar hardware, within 10 ft. (3 m) of the spa must be bonded to the equipment grounding bus with copper conductors not smaller than No. 6 AWG (4.11 mm / 13.30mm²). (NEC art. 680.)

AC CONTROL BOX INSTALLATION

NOTE

This section is for AC-operated model only. If you are installing a battery-operated model, skip to “battery and solar panel” section.

1. Install the pre-assembled control box and its holding bracket on one of the U-frames between the two sleeves see Figure 83.

WARNING

Choose a side of the spa that will allow any maintenance to the box to be easily done but that will also avoid direct and constant sunlight exposure. In some region, the heat from the sun could impede the performance of the controller.

The AC control box must always be out of reach of anyone in the spa. It should be installed at a minimum distance of 4’ [1.2m] away from any position in the spa.

The AC control box must be installed in its vertical position. The connectors must face the ground see Figure 83.

The AC control box connector must be installed at a minimum distance of 5” [127 mm] from ground level.
2. Once installed, a certified electrician should connect the AC control box to a power source following instructions from the ELECTRICAL DIAGRAMS section.

**WARNING**

A certified electrician must install a conduit connector that will be type 3 enclosure rated (not included). The hole diameter on the box is 22 mm (Figure 85). Refer to the ELECTRICAL DIAGRAMS section for wiring.

3. Start by connecting the two motor jack harnesses to the AC control box see Figure 84. Use the wires shown in Figure 74 in the Jack installation section. Put the exceeding wires as close to the spa as possible to hide and protect the wires.

4. Unpack the key switch and plug the harness into the AC control box see item B in Figure 84.

**OPTIONAL EMERGENCY BATTERY BACKUP**

**NOTE**

If you have purchased the optional emergency battery backup kit, it will be in one of the parts boxes. Install the charger in a safe, indoor location. The charger cuts the power once the battery is fully charged so you can keep the battery plugged on the charger.

**ELECTRICAL WARNING**

The charger must always be indoors, away from water. Damage, injury or death may occur if this instruction is not followed.
WARNING
The optional emergency battery backup must only be connected when needed. If the battery is left connected to the AC control box, damage to the battery and AC control box may occur.

RISK OF ELECTROCUTION

CAUTION
All electrical work should be done by a certified electrician, otherwise the certification and warranty will be voided. Furthermore, any modifications to the electrical components will also void the warranty.

CAUTION
Failure to comply with these instructions may result in death by electrocution or serious injury.

DANGER
- Disconnect or turn off and secure all power supplies before starting any intervention on the cover.
- For AC-operated model: A disconnect mean needs to be incorporated into the fixed wiring at the time of installation. This mean must be accessible to the user or service technician to turn the power off for future maintenance or repair.
- Only a certified electrical contractor may perform any electrical maintenance on the cover. The wiring must comply with all applicable local electrical regulations.
- For AC-operated model: The Covana AC control box must be connected to a circuit that is protected by a dedicated Ground Fault Circuit Interrupter (GFCI) that complies with all applicable local electrical codes and regulations.
- Install the cover in such a way that drainage directs water away from the electrical and the mechanical components at the base.
- Do not connect any auxiliary components to the electrical system of the cover unless they have been approved by Covana.
- Replace electrical components with original components provided or approved by Covana. Ask your dealer for replacement parts.
- To reduce the risk of electrical shock, replace a damaged electrical cord immediately. Failure to do so may result in death or serious personal injury due to electrocution.
- Do not bury the electrical wires into the ground unless using a direct-burial underground cable. Not respecting this precaution may result in death, or serious personal injury due to electrocution.

BATTERY AND OPTIONAL SOLAR PANEL INSTALLATION

NOTE
This section is for battery-operated models only. If you have the AC-operated model, skip to the next section.
1. Locate the control box housing and control box see Figure 86 and Figure 87.

2. Start by connecting the two motor jack harnesses to the control box. Use the wires shown in Figure 74 in the Jack installation section. Put the exceeding wires as close to the spa as possible to hide the wires.

3. Unpack the key switch and plug the harness into the control box see Figure 87.

4. Unpack the optional solar panel kit from boxes and connect the solar panel harness see Figure 87.

5. Install the optional solar panel on the side of the spa that is most exposed to sun, directly onto the paneling of the spa, under the acrylic edge.

**ELECTRICAL WARNING**
Do not install the solar panel on the cover since the wire will hang above water and might cause electrocution.

6. Slide the control box housing onto the U-frame see Figure 88.

7. Install the remainder of the wires as near as possible to the spa to hide the cables.

8. Open the control box housing top and connect the battery harness. The battery is found in the parts boxes. Install the battery inside by opening the top and closing the control box.

**NOTE**
A second battery and a charger will also be in the parts boxes. Install the charger in a safe, indoor location. The charger cuts the power once the battery is fully charged so you can keep the battery plugged on the charger.

**ELECTRICAL WARNING**
The charger must absolutely be indoors, away from water. Damage, injury or death might occur if this instruction is not followed.
TESTING THE COVER

**CAUTION**

If the cover is in an area with limited clearance, never completely lift the cover while performing this test sequence.

**WARNING**

For AC-operated models, all electrical connections must be done by a certified electrician.

1. Ensure there are no objects directly above or in the path of the cover opening while performing this test. If there is, do not fully lift while performing the start-up procedure.

2. Use the key switch to lift it by approx. 8" (20 cm). Make sure the cover is lifted evenly (there are no corners higher than the others).

3. Bring the cover down again and ensure the cover is evenly seated on the pieces of foam all around the spa perimeter.

4. Lift the cover halfway up.

5. Check if the middle sleeves are free by sliding them up and down by hand. Test if the middle sleeve slides without scratching or interfering

with inner or outer sleeve. If all seems to function properly, lower the cover and check if the sleeves are level using the 48" (122 cm) level on both sides of the sleeves as shown in Figure 80.

6. Lift the cover all the way up (or as high as possible without objects obstructing cover) and pay attention to any abnormal sound (metal grinding or knocking). If so, stop any movement, consult the TROUBLESHOOTING section and inspect all the systems.

7. Lower the cover and ensure it stops at the zero position and the cover is evenly seated on all pieces of foam around the spa.

8. Permanently mount the key switch at least 5 feet (1.5 m) away from the spa and 5 feet (1.5 m) above the deck or ground level see . Ensure the user has a clear view of the cover when operating it. Cut the power when installing the key switch.

**WARNING**

The key switch must be permanently mounted and located 5 ft (1.5 m) away from the spa and 5 ft (1.5 m) above the deck or ground level see . This ensures the user has a clear view of the cover when operating it. Furthermore, the key switch terminal should be located in a location where no water downpour or debris could fall on it.

Failure to properly install the key switch according to these instructions will void the warranty and product certification.

**DANGER**

Failure to properly install the key switch according to these instructions could result in injury or even death.

WIPER INSTALLATION

1. Lift the cover halfway up to proceed to the next steps. The next steps are important for minimizing water intrusion.
CAUTION

For covers between 12’ and 15’, there will be 6 wiper brackets. For models 16’ to 20’, there will be 10 wiper brackets. The number of wiper brackets is determined by the number of I-beams used to assemble the cover.

Make sure the I-beams are dry and clean.
Make sure ambient temperature is between 70°F to 100°F (21°C to 38°C) for the wiper installation.

2. Peel back red siding of the double-sided tape of one wiper see Figure 89.

3. Under the cover, locate an I-beam and orientate the wide flap of the wiper outwards of the cover see Figure 90.

WARNING

Failure to properly install the wiper impedes performance.
Failure to install each wiper bracket properly can result with excessive cover leakage.

2. Peel back red siding of the double-sided tape of one wiper see Figure 89.

FIGURE 89: WIPER

3. Under the cover, locate an I-beam and orientate the wide flap of the wiper outwards of the cover see Figure 90.

NOTE

At the final position of the wiper, the flap must touch the edge of the I-beam see Figure 91.

4. Stick the wiper bracket on the middle of the I-beam by holding it in place with pressure for at least 60 seconds. This ensures a proper bond to the I-beam. Make sure you install the wiper bracket flap at the edge of the I-beam directly into the gap between the I-beam and the C-channel see Figure 91.

5. Repeat previous steps for all I-beams on the left and right sides.
SEAL INSTALLATION

⚠️ WARNING

The recommended tool to install the seal properly is the Standard J Roller JR-10L from Fortune see Figure 92.

The roller is not included in the tools. It must be free of scratches, clean and non-abrasive.

Covana is not responsible for any misuse of the tool and any damage done to the spa or the cover while using the roller.

⚠️ CAUTION

It is recommended to install the seal when the ambient temperature is above 50°F (10°C)

Before installing the seal, it is strongly recommended to reduce the water vapor steam generated by the spa. To do this; stop the agitation of the water by turning off the recirculation pump, and then set the temperature of the spa water to be between 2 and 5 degrees under the ambient temperature. Wait until the water has the ambient temperature or use a canvas to stop the vapor steam.

1. Once the cover has been fully mounted, raise the cover and remove the foam spacers and tape.

FIGURE 92: STANDARD J ROLLER JR-10L

2. Lower the cover and walk around the entire perimeter of the spa. Check where the inside surface of the cover makes contact with the spa. This determines the best location to install the seal.

3. Dry the spa top edges and the underside of the cover with a clean cloth.

⚠️ WARNING

The spa top edges must be 100% dry and clean. Use isopropyl alcohol (IPA) if necessary.

FIGURE 93: REMOVE FOAM SPACERS
**WARNING**

The use of masking tape is recommended since it will protect the spa acrylic from the clip glue. Furthermore, pulling the masking tape from one corner to the next will ensure straightness.

Install the masking tape at the best location as possible according to the contact surface between the cover and the top edge of the spa.

4. The number of seal clips is limited. Temporarily install the clips all around the spa to ensure the best distribution (do not stick yet). The minimum turn radius for the seal is 4 in (10 cm) see **Figure 94**. Keep two clips for the seal joint connector as shown in **Figure 95**. Once the distribution is done, stick the clips in place (on the tape if applied).

5. The seal joint starts on the opposite side from the spa entrance. Install two clips where the seal joint connector will be located see **Figure 95**.

**CAUTION**

Do not install the seal joint near a control system or the critical components of the spa.

6. Start installing the seal joint with the adhesive layer facing up towards the cover see **Figure 95** and **Figure 96**.

7. Once the seal is installed around the entire spa, you must cut the extra length as straight as possible for the best joint finishing results.

8. Use the supplied seal connector and insert it in both ends of the seal. The use of masking tape to hold the two ends is recommended see **Figure 95**.
**WARNING**

At this point, if there is no water in the spa and the ambient air temperature is below 50°F (10°C), a temporary heater must be installed inside the spa for 10 to 15 minutes.

Once the heater is in the spa, lower the cover until it touches the seal to increase the air temperature.

While generating heat, regularly check interior air temperature and do not let it reach temperatures above 40°C (104°F). After 10 to 15 minutes, remove the heater and continue with the seal installation.

The rubber seal should not be overheated. Do not directly heat the acrylic or seal, as this may cause permanent damage.

Do not install the heater too close to the acrylic surface, as the surface could melt or catch on fire.

Install the heater on a pedestal or spacers so it will not rest directly on the acrylic of the spa.

**WARNING**

Make sure that the air temperature in the spa is still between 20°C and 40°C (68°F and 104°F) before proceeding to the next steps.

Remove all dirt, oil residues and moisture from the underside of the cover for proper seal adhesion, especially in wet spa installations. The use of mild detergent can help clean the surface.

Make sure the seal stays tight in the clips to ensure its proper positioning.

9. Test the seal placement by lowering the cover about 1/4" (6 mm) over the seal to ensure that the entire perimeter will make contact with the seal. If you are satisfied, raise the cover and remove the red plastic backing off the seal.

10. Completely lower the cover onto the seal. Leave the cover in this position for at least 5 minutes to ensure a proper seal-to-cover adhesion.

11. Slowly lift up the cover no more than 1/4" (6 mm) and leave the cover in this position for about 10 seconds, as this will allow the seal to slowly and fully release from the seal clips. You can also use a non-abrasive plastic tool or your fingers to help release the seal from the clips.

12. Once satisfied that the seal is released, lift up the cover 36" (91 cm) high. Apply a minimal pressure of 15 psi (103 kPa) on the seal with the roller as shown in Figure 97 to properly bond the adhesive to the underside of the cover.

![Figure 97: Apply Pressure with Roller](image)

13. Remove all seal clips and tape (if applied) from the spa top edges.

14. Lower the cover and stop at approximately 6" (15 cm) from the spa top edges.

15. Make sure the cover is flat with all corners at the same height.

16. Lower the cover, and make sure the seal is touching the spa all around. The heater can be put back in place if necessary.

17. Completely lower the cover and leave it closed for at least 24 hours. This will ensure the seal is properly bonded to the cover surface. The heater can be put back in place if necessary.

18. The seal installation is completed.
**UPPER LIMIT RESET OF THE COVER**

**NOTE**

*Should there be an object that will obstruct the cover during operation, please follow the next steps to reset the maximum height of the cover.*

*If no obstruction, please skip to the last step of this section.*

**NOTE**

*Use the key switch to perform the following steps without interruption during the sequences.*

**WARNING**

When following the next steps, the cover will ignore its upper limit. This means the mechanism can break if elevated too high.

1. The cover must be lowered to zero position. (Seal touches equally around spa perimeter.)
2. Disconnect both motors (remove motor plug harness from the control box).
3. Disconnect the battery. If you are installing the AC-operated model, wait until the LED turns off to proceed to the next step.
4. Reconnect battery. (Ignore the step if you have an AC-operated model)
5. Using the key switch, turn UP (counter clockwise) and hold for at least 10 seconds.
6. Release the key.
7. Turn the key UP (counter clockwise) 10 times within 10 seconds.
8. Look at the control box’s LED. If the LED is flashing about once every 3 seconds, the reset process was successfully initiated.
9. You have 30 seconds now to reconnect the motors and set the upper height limit of the cover. Use the key switch to raise the cover.

**NOTE**

*Every time that the height of the cover is changed, the 30-second countdown will restart. If that period of time is exceeded, you will exit reset mode.*

10. Raise the cover to the desired height.

**WARNING**

*Do not exceed 120° (3 m) from the bottom of the sleeve to under the cover. Refer to the TECHNICAL SPECIFICATIONS section for more information.*

11. Once satisfied with the cover height, disconnect the battery again. If you have a AC-operated model, leave it there until the LED turns off. This is required to save the upper limit position.
12. Reconnect the battery. This is required to reboot the system. (Ignore the step if you have an AC-operated model)
13. Lower the cover to its zero position.
14. The initialization process was completed for the cover. This memorizes the upper limit of the cover.
15. Test the system by raising the cover. Check if the cover has saved the upper limit height.
16. Lower the cover to zero position.
17. Next section is a checklist for the installer and the customer. Please check the sections to ensure everything was done properly. It is very important to sign both copies and tear off the installer’s copy.
INSTALLATION CHECKLIST (CUSTOMER COPY)

To ensure proper installation you must carefully read this checklist and confirm that you have completed all steps of the installation. The customer must receive a completed copy of this checklist.

(Please check each circle when the point is completed)

☐ The base preparation steps are done correctly (Location and foundation preparation sections).

☐ The installation steps are done correctly (Unpacking, cover assembly, lifting mechanism and electrical connections sections).

☐ The seal is properly installed and there is no steam leaking out around the cover. (Seal application section)

☐ The wiper brackets are properly installed to make sure the cover is watertight (Wiper bracket installation section).

☐ The keyswitch is permanently installed at least 5 ft. (1.5 m) away from the spa and 5 ft. (1.5 m) from the ground.

☐ The electrical portion of the installation was done by a certified electrician (Electrical connections, limit switch adjustment sections).

☐ All parts supplied and included into the crate are installed.

☐ The start-up procedure is completed (The key sequence responds correctly and testing the cover section is completed).

☐ The all-weather seal works properly (The cover raises and lowers properly).

☐ The middle sleeves slide freely (Manually slide the middle sleeve up and down when the cover is half open).

Serial number: ________________________________

Installer name: ___________________________ Signature: _______________________________________

Customer name: ___________________________ Signature: _______________________________________

Customer address: __________________________

Date (YYYY/MM/DD): __________________________

Dealer name: ________________________________
INSTALLATION CHECKLIST (INSTALLER COPY)

To ensure proper installation you must carefully read this checklist and confirm that you have completed all steps of the installation. The customer must receive a completed copy of this checklist.

(Please check each circle when the point is completed)

☐ The base preparation steps are done correctly (Location and foundation preparation sections).

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☐ The wiper brackets are properly installed to make sure the cover is watertight (Wiper bracket installation section).

☐ The keyswitch is permanently installed at least 5 ft. (1.5 m) away from the spa and 5 ft. (1.5 m) from the ground.

☐ The electrical portion of the installation was done by a certified electrician (Electrical connections, limit switch adjustment sections).

☐ All parts supplied and included into the crate are installed.

☐ The start-up procedure is completed (The key sequence responds correctly and Testing the cover section is completed).

☐ The all-weather seal works properly (The cover raises and lowers properly).

☐ The middle sleeves slide freely (Manually slide the middle sleeve up and down when the cover is half open).

Serial number: ____________________________________________

Installer name: ___________________________ Signature: ____________________________

Customer name: ___________________________ Signature: ____________________________

Customer address: ____________________________________________

Date (YYYY/MM/DD): ____________________________________________

Dealer name: ____________________________________________
OPERATE THE COVER

Please read carefully the SAFETY section of this manual before operating the cover.

RAISING/LOWERING THE COVER WITH THE KEY SWITCH

1. Make sure all debris and snow are removed from the top of the cover before operating.
2. Make sure there is nobody in the spa or near the spa when raising or lowering the cover.
3. Make sure there is no obstruction over or around the cover.
4. When raising or lowering the cover, hold the key switch until fully opened or closed.
5. The cover will automatically stop in both the fully open and fully closed position.
6. Turn the key switch clockwise to raise the cover.
7. Turn the key switch counterclockwise to lower the cover.
8. The key switch automatically return to center position when released (off position).
9. Always remove the key switch when the raising or lowering operations are completed and keep the key switch in a safe location.

WARNING

Users must bring the key switch in the spa with them to prevent any unauthorized operation of the cover.

10. Install the rubber cap back on the key switch after each use.

IMPORTANT NOTE

Keep the spa cover fully closed when it is not used.

USING THE ESCAPE HATCH

FROM INSIDE THE SPA

1. Turn the red handle by a quarter turn in either direction to retract the arms see Figure 98.

FIGURE 98: INSIDE HANDLE

2. Push straight up on the escape hatch and move to the side see Figure 99.

FIGURE 99: REMOVE HATCH

3. Escape via the hole and call for assistance if required.

FROM OUTSIDE THE SPA

1. Never step on the escape hatch as it may affect the removal and may jeopardize the life of the persons trapped in the spa.
2. Use the Covana key inside the slot located in the white center part of the handle see Figure 100.

![Figure 100: OUTSIDE RED HANDLE](image)

3. Turn the handle until the key falls down.

4. Continue to turn handle one quarter turn in either direction.

5. Lift the escape hatch straight up by gripping its sides and move it to the side.

6. Help the persons trapped below by pulling them out of the spa via the opening.

**BATTERY CHARGING**

**NOTE**

*This section is for battery-operated models and Emergency-battery backup only.*

*The cover includes two 24 V DC battery packs.*

*Since the cover operates with these batteries, it is essential to maintain and charge the battery packs.*

1. Use the battery charger provided and plug it in the regular wall power outlet. (110 V North America) (220 V Europe) (Figure 101)

2. Plug the battery charger harness into the battery.

3. A red light should appear to indicate that it is charging.

4. Wait for the green light to appear. It indicates that the charging process is complete (Time may vary for charging).

**WARNING**

Only use the provided charger to charge the batteries.

Do not charge the battery when it is connected to the cover. Remove the battery and replace it with the second battery provided.

**NOTE**

*You can keep the battery connected to the charger since it will stop charging automatically when the battery is fully charged.*

![Figure 101: BATTERY CHARGER](image)

**ELECTRICAL DIAGRAMS**

Next pages of this section show electrical diagrams of the cover.
WIRING DIAGRAM (NORTH AMERICA) – 60 HZ, 120 VAC CONTROL BOX

Operating and circuit logic operation:
- 120 VAC, 60Hz control circuit.
- Constant pressure on UP and DOWN.
- Key switch 3-position:
  - Up position - raises the spa cover to up position.
  - Down position - lowers the spa cover to low position.
  - OFF position - disables the controls.

WARNING
THE POWER PROVIDED TO THE ELECTRIC OPERATORS MUST BE CONNECTED TO A GROUNDED 20AC, 10 AMPS MAX PROTECTED OUTLET.

REVISION 1
The control circuit operates at 120VAC, 60Hz. Due to the resistance in the wire used to carry the control circuit voltage, it is important to use the appropriate wire size between the AC control box and the main power supply. If wire gauge is not suitable for the distance, problems in AC control box will be encountered such as motor humming.

The Covaun AC control box connections should be performed by a qualified electrician. The conduit size selection, the power wires selection and their installation must be done in accordance with all local regulation and National Electric Code (NEC), Article 430.
MAINTENANCE

The product lifetime depends on the time you spend for the care and the maintenance on the cover.

WINTERIZING

Covana recommends winterizing the cover. This process prevents any potential damage to the cover and minimizes the risk of freezing water damage to the spa. Please follow these instructions:

1. Clean the cover completely to remove any dust, greasy residue or any other dirt from all surfaces.

2. Prepare the spa for closure by following the spa manufacturer's winterization instructions.

3. Completely close the cover on the spa. Make sure the seal touches the whole perimeter of the spa.

4. Make sure the escape hatch is properly seated on the cover and is closed and locked.

5. For AC-operated models: Remove the power from the cover. This can be done by shutting off and securing the circuit breaker powering the cover.

6. For Battery-operated models: Unplug the battery from the control box. Store your batteries in a safe, dry location between 59°F (15°C) and 86°F (30°C).

7. Install a waterproof canvas over the cover. Make sure to follow the spa manufacturer's guidelines during this step.

8. Install a waterproof and watertight protection canvas over the operator.

9. For regions with a long seasonal snowfall, remove excessive snow accumulation regularly or after a heavy snowfall to avoid damage to the structure of the cover. Do not let the snow accumulate for more than 12 in. (30cm) on the cover.

10. For Battery-operated models: During storage, charge batteries every month or leave them on the Covana battery charger (Only use Covana-provided battery charger).

WASHING THE COVER

Washing the cover is an essential part to maintain and keep it in the best running conditions. Clean your cover as needed or when dirt, debris or leaves are present. We also recommend cleaning your cover before and after winterization.

TOOLS AND PRODUCT TO USE

- Use a 1% solution of household dish soap. The cleaner is required to have a neutral pH (pH range 6.5-7.5).
- Soft plastic brush
- Sponge
- Cloth

The following steps are guidelines to safely and properly clean the cover:

METHOD:

1. Rinse the cover with water in order to remove any large accumulated debris.
2. Apply the soap solution, working it across the surface in a scrubbing or circular motion. The surface of the cover panels can be cleaned with a sponge, cloth or a soft plastic brush.

3. Quickly rinse very thoroughly to remove all traces of soap; otherwise, a film will build up giving the panel a dull, dirty appearance.

**WARNING**

Never use a pressure washer or high pressure to clean the cover. The high pressure may damage the fiberglass roof.

Never use harsh detergents that may cause a chemical reaction and permanently damage the surface.

Never use water hotter than 130°F (54°C), this may cause melting of the fiberglass panels.

Do not use abrasive cleaners.

Do not use a cleaner or stain remover that contains chlorinated hydrocarbons or aromatic hydrocarbons.

**POST GREASING**

This unit will require the following greasing maintenance to ensure the best performance.

The internal jacks require yearly greasing. Early in the fall season is the best time. The “Mobil Epic EP MOLY Grease” is recommended for cold and hot climates. Ideally, a sprayable grease or an equivalent low temperature synthetic grease.

**NOTE**

It is not possible to lift the posts even if the jack is unscrewed. Only the motor can raise or lower the jacks.

**POST GREASING PROCEDURE**

1. Lower the roof until it is fully closed.

2. Remove the #2 Robertson screws (2) on the top plate of each post see **Figure 102**. Keep the top plates in a safe location.

3. Remove the 1/4” x 5/8” carriage bolts (4) of the jack adapter, from each post using a 7/16” (11 mm) socket wrench see **Figure 103**.

**ID** | **DESCRIPTION**
---|---
A | CARRIAGE BOLT 1/4”-20 X 3/4”
B | LOCK WASHER 1/4”
C | NUT 1/4”-20
4. Gently slide down the sleeve assembly see Figure 104.

5. Reinstall the jack adapters, but not the sleeves. Reinstall the 1/4” x 5/8” carriage bolts (4) see Figure 104.

**WARNING**

If the jacks are raised without the cover fastened on, they will not be able to lower back to their original position.

6. Raise the jacks until the system stops at its maximum limit see Figure 105.

7. Spray grease on all the sliding parts and mechanical components for all jacks see Figure 106.

8. Inspect the chains for signs of deterioration. If this is the case, please call your local Covana dealer immediately see Figure 107.

9. Cycle the system up and down and inspect if any further grease should be added.

10. Lower the system completely until it stops automatically.

11. Reverse the previous steps to reinstall the sleeves. Do not forget the reinstall the seals on the sleeves.
## PERIODIC MAINTENANCE TABLE

<table>
<thead>
<tr>
<th>TASKS</th>
<th>FREQUENCY</th>
</tr>
</thead>
<tbody>
<tr>
<td>Perform a visual inspection (debris, snow, ice, etc.).</td>
<td>WEEKLY</td>
</tr>
<tr>
<td>Check that the sleeves are correctly positioned. (Middle sleeves are not out of their normal position).</td>
<td>EVERY 3 MONTHS</td>
</tr>
<tr>
<td>Verify if all-weather seals are correctly positioned (in contact with the outer sleeves when the cover is closed).</td>
<td>YEARLY</td>
</tr>
<tr>
<td>Listen to any unusual noises during operation.</td>
<td>AS NEEDED</td>
</tr>
<tr>
<td>Verify the seal around the cover (vapor steam leakage).</td>
<td>AS NEEDED</td>
</tr>
<tr>
<td>Verify the lifting mechanism by raising and lowering the cover.</td>
<td>AS NEEDED</td>
</tr>
<tr>
<td>Verify the anchoring of the cover.</td>
<td>AS NEEDED</td>
</tr>
<tr>
<td>Check if the escape hatch works properly.</td>
<td>AS NEEDED</td>
</tr>
<tr>
<td>Test the GFCI.</td>
<td>AS NEEDED</td>
</tr>
<tr>
<td>Check the tension of the chains on all posts. *</td>
<td>AS NEEDED</td>
</tr>
<tr>
<td>Lubricate chains on all posts . *</td>
<td>AS NEEDED</td>
</tr>
<tr>
<td>Grease the jack assemblies. *</td>
<td>AS NEEDED</td>
</tr>
<tr>
<td>Wash the cover with a mild detergent (i.e., dishwashing detergent) and water. Rinse well using only water.</td>
<td>AS NEEDED</td>
</tr>
<tr>
<td>Remove escape hatch and clean it with a mild detergent (i.e., dishwashing detergent) and water. Rinse well using only water.</td>
<td>AS NEEDED</td>
</tr>
</tbody>
</table>

*Contact your local Covana dealer

Please call your Covana dealer for any mechanical, electrical or aesthetic maintenance.
TECHNICAL SPECIFICATIONS

COVER SIDE VIEW

COVER MAXIMAL ELEVATION 120" (300cm)

THE TRAVEL IS ELECTRONICALLY SET TO 60" (150 CM). ADD THE SPA HEIGHT TO THE TRAVEL TO HAVE YOUR MAXIMUM HEIGHT.

SPA WALL ON BOTH SIDES MUST BE FLAT AND PARALLEL

SPA HEIGHT MAY VARY AND MUST BE WITHIN THESE MEASUREMENTS:
MAXIMUM HEIGHT 62" (160 CM)
MINIMUM HEIGHT: 45" (120 CM)
FRAME DIMENSIONS AND FOOT PRINT (CONCRETE PAD RECOMMENDED)

FIGURE 108: FRAME DIMENSIONS AND FOOT PRINT
CONCRETE PAD OPTIONS

FIGURE 109: CONCRETE PAD OPTIONS
ELECTRICAL SPECIFICATIONS (AC OPERATED MODEL)

The cover requires a dedicated single phase 115 VAC (North America).
The cover must be installed in accordance with and comply with all applicable local codes and regulations. All wiring and connections should be performed by a certified electrician.
Wires and cables should be sized according to local codes and regulations.

NORTH AMERICAN REQUIREMENTS (AC OPERATED)

<table>
<thead>
<tr>
<th>Voltage</th>
<th>115 V, 60 Hz (1 hot, 1 neutral, 1 ground)</th>
</tr>
</thead>
<tbody>
<tr>
<td>GFCI</td>
<td>15 A single-pole GFCI (not included)</td>
</tr>
<tr>
<td>Continuous current draw</td>
<td>3 A</td>
</tr>
</tbody>
</table>

WARNING

Covana does not allow any modifications of the electrical system. Covana reserves the right to void the warranty if any modifications is done without its approval.

ELECTRICAL SPECIFICATIONS (BATTERY OPERATED MODEL)

<table>
<thead>
<tr>
<th>Voltage</th>
<th>24 VDC System</th>
</tr>
</thead>
<tbody>
<tr>
<td>Wall outlet voltage</td>
<td>115 VAC for charger North America (230 V AC European model)</td>
</tr>
<tr>
<td>Battery</td>
<td>24 V DC, 12 Ah, AGM sealed lead-acid battery</td>
</tr>
</tbody>
</table>

OPERATION LIMITATIONS

WARNING

The cover should never be used if the following conditions are reached.

<table>
<thead>
<tr>
<th>Maximum wind</th>
<th>Gusts of 25 mph (40 km/h) while in the raised position and 37 mph (60 km/h) when completely lowered on the spa.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Maximum weight on the cover (evenly distributed)</td>
<td>200 lb. (90 kg)</td>
</tr>
</tbody>
</table>

NOTE

The load specification for the cover is a provision for environmental outcomes, typically some snow or damp leaves that could accumulate on the cover.
### GENERAL SPECIFICATIONS

<table>
<thead>
<tr>
<th>Specification</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Lifting speed</td>
<td>2.5&quot;/s (6.35 cm/s)</td>
</tr>
<tr>
<td>Total weight</td>
<td>920 lb (417 kg) (20' models)</td>
</tr>
<tr>
<td>Length of keyswitch electrical wire</td>
<td>25 ft. (7.6 m)</td>
</tr>
</tbody>
</table>
# TROUBLESHOOTING

<table>
<thead>
<tr>
<th>PROBLEM</th>
<th>PROBABLE CAUSES</th>
<th>SOLUTIONS</th>
</tr>
</thead>
</table>
| The cover does not raise or lower (Silent motor and no movement) | • The GFCI is tripped.  
• The power source is disconnected.  
• Battery has low power.  
• Controller is in “lockout” mode. | • Reset the GFCI.  
• Verify that the power source is enabled.  
• Check the breaker panel.  
• Verify whether the cables were damaged or pinched.  
• Disconnect the battery for 60 seconds to reset the controller.  
• Charge battery. |
| The cover does not raise or lower. (Motor humming and some visible movement) | • Posts are frozen.  
• Jack assemblies are jammed.  
• The motor is obstructed.  
• Posts are obstructed.  
• The debris on the cover is too heavy.  
• The power source is disconnected. | • Remove all the debris from the top of the cover.  
• Verify whether any posts are obstructed.  
• Use methanol to free ice buildup on posts.  
• Apply grease on the post assemblies.  
• Verify the relative position of the four posts (See Foundation Preparation section).  
• Call your Local authorized Covana dealer. |
| The posts are not equally positioned. | • The chain skipped during operation.  
• A spring pin at the bottom of a jack is broken.  
• A drive shaft has fallen off.  
• Excessive weight on one side of the cover.  
• Controller does not calculate the height properly. | • Verify whether a drive shaft has fallen off and if it is the case, reinstall the shaft.  
• Lower the cover and replace the chain.  
• Replace any missing or broken spring pin.  
• Remove all debris from the top of the cover.  
• If all previous attempts failed, contact your local authorized Covana dealer. |
| The middle sleeve has gripped and might have dropped abruptly | • Posts are frozen.  
• The stopper kit is broken/missing. | • Verify the position of the all-weather seal, while cover is closed. It must be sitting on the top of the outer sleeve  
• Check whether the stopper kit is broken/missing.  
• Reinstall the sleeves.  
• If all previous attempts failed, contact your local authorized Covana dealer.  
• Check level on 2 faces of the sleeve. |
<table>
<thead>
<tr>
<th>PROBLEM</th>
<th>PROBABLE CAUSES</th>
<th>SOLUTIONS</th>
</tr>
</thead>
<tbody>
<tr>
<td>Escape hatch doesn't open/close</td>
<td>• Mechanism is jammed.</td>
<td>• Refer to the <a href="#">USING THE ESCAPE HATCH</a> section.</td>
</tr>
<tr>
<td></td>
<td>• Verify the position of the locking mechanism.</td>
<td>• Remove the escape hatch from the underside of the cover and clean it to free the mechanism.</td>
</tr>
<tr>
<td></td>
<td></td>
<td>• If all previous attempts failed, contact your local authorized Covana dealer.</td>
</tr>
<tr>
<td>The cover raises unevenly.</td>
<td>• The chain is broken.</td>
<td>• Call your local certified Covana dealer for technical support.</td>
</tr>
<tr>
<td></td>
<td>• A spring pin is broken.</td>
<td>• Do not operate the cover.</td>
</tr>
<tr>
<td></td>
<td>• A drive shaft has fallen off.</td>
<td></td>
</tr>
<tr>
<td></td>
<td>• Posts are gripped</td>
<td></td>
</tr>
<tr>
<td>Cover seal turned black.</td>
<td>• The seal has accumulated mold.</td>
<td>• Clean the affected areas with bleach and a soft brush. Rinse well with water.</td>
</tr>
</tbody>
</table>
COVANA LIMITED WARRANTY

The Limited Warranty starts twelve (12) months after the initial invoiced dealer purchase date from Covana. If the unit is sold to a consumer within the first year, the Limited Warranty starts on the original consumer purchase date.

The limited warranty on Covana Unit sold outside Canada and the United States will take effect sixty (60) days after the date shown on Covana/Canimex commercial invoice to the distributor or the Covana authorized dealer.

The Limited Warranty is applicable only upon proof of purchase and solely to the original Covana Unit owner bought from a Covana authorized dealer and installed for residential use.

To obtain service, contact your Covana authorized dealer as soon as possible, and use all reasonable means to protect the Covana Unit from further damage. Upon proof of purchase, your Covana authorized dealer will correct the defect subject to the terms and conditions contained in this limited warranty. The Covana Unit owner is responsible for providing access to the Covana Unit to perform the repair.

WARRANTY COVERAGE

SHELL & FIBER PANELS: 5 YEARS

Covana warrants the Legend – Evolution - Horizon fiber panels and the Oasis inner shell and outer shell against fractures, abnormal deformation or leaking for five (5) years from the original purchase date.

- **Labor** associated to replacement parts or repairs under this warranty is paid for three (3) years from the original purchase date.

- **Freight charges** related to replacement of parts under this warranty are paid for three (3) years from the original purchase date.

Discoloration and surface abrasions due to weathering will occur naturally over time and are not considered defects. Improper spa water chemistry and misuse of spa chemicals may cause discoloration of the inner shell. Inner shell discoloration is not considered a defect and is not covered under this warranty. Cover melting caused by convergent or indirect sunlight reflection or overheating from an insulating protection is not covered under this warranty. Falling debris causing damage to the Covana Unit is not covered by this warranty. Condensation may occur due to spa water temperature and other outside environmental factors; this is deemed to be a natural phenomenon and it is not covered under this Limited Warranty.

STRUCTURE: 3 YEARS

Covana warrants the aluminum frame, brackets and telescoping sleeves against breakage and fracture due to defects in materials and workmanship for three (3) years from the original purchase date.

- **Labor** associated to replacement of parts or repairs under this warranty is paid for one (1) year from the original purchase date.

- **Freight charges** related to replacement parts under this warranty are paid for ninety (90) days from the original purchase date.

Installation on any surface other than the ones recommended in the owner’s manual, or any damage caused by or any damage caused by operation under conditions exceeding rated capacities (such as snow, artificial grass, furniture, creating overweight) is not covered under this warranty.
AT: 3 YEARS

Covana warrants the powder paint on all surfaces against chipping and peeling under normal conditions for three (3) years from the original purchase date.

- **Labor** associated to replacement of parts or repairs under this warranty is paid for one (1) year from the original purchase date.

- **Freight charges** related to replacement parts under this warranty are paid for ninety (90) days from the original purchase date.

Discoloration and surface abrasions due to weathering will occur naturally over time and are not considered defects. Chipping of powder paint on fastening hardware may occur during assembly and servicing of the Covana Unit and are not covered by the warranty.

MECHANICAL COMPONENTS: 3 YEARS

Covana warrants the mechanical components such as the motor, gear boxes, chains, drive shafts and jacks, for three (3) years from the original purchase date.

- **Labor** associated to replacement of parts or repairs under this warranty is paid for one (1) year from the original purchase date.

- **Freight charges** related to replacement parts under this warranty are paid for ninety (90) days from the original purchase date.

Mechanical components damaged by mineral contaminants, such as rocks, dust or sand, undrained underground installations, undrained surface, flooding area or permanent water accumulation are not covered under the warranty.

LED LIGHT ASSEMBLY & ELECTRICAL COMPONENTS: 1 YEAR

Covana warrants the LED light system and solar panel against manufacturing defects against malfunction for one (1) year from the original purchase date.

Covana warrants the electrical components such as cables and wires, key switch assembly and limit switches against malfunction for one (1) year from the original purchase date.

- **Labor** associated to replacement of parts or repairs under this warranty is paid for one (1) year from the original purchase date.

- **Freight charges** related to replacement parts under this warranty is paid for ninety (90) days from the original purchase date.

Electrical damage caused by a non-permanent installation of the key switch 5 ft (1.5 m) away from the spa and 5 ft (1.5 m) above the ground as indicated in the installation manual could void the limited warranty.

COMPONENTS, PARTS AND ACCESSORIES: 90 DAYS

Covana warrants components and accessories subject to normal wear such as batteries, seals, roller shades, screens, key switch barrels cover, to be free of manufacturing defects for ninety (90) days from the original purchase date.

- **Labor** associated to replacement of parts or repairs under this warranty is paid ninety (90) days from the original purchase date.
Freight charges related to replacement parts under this warranty are paid ninety (90) days from the original purchase date.

LIMITATIONS
Covana offers replacement parts until the duration prescribed in the warranty coverage ends OR ninety (90) days from the replacement date.
Covana may void the warranty if:

- We determine that the Covana Unit has been subjected to alteration, neglect, misuse, abuse or lack of maintenance or adjustment or installation of equipment which is not in accordance with guidelines within the installation manual.
- The electrical installation was not performed by a licensed electrical contractor or does not comply with all applicable local electrical codes and regulations.
- Any accessory, upgrade or modification implemented to the Covana Unit are not original from Covana.
- The installation or repairs were performed by other than a Covana authorized dealer.
- The owner dismantles the Covana Unit.
- The Covana authorized dealer and/or the Covana Unit owner did not consider and respect the relevance of all criteria, risks and liability stipulated in the installation manual prior to the installation of the Covana Unit.

Covana may void this limited warranty and cannot be held responsible for any damage after a repair or maintenance performed on a Covana Unit even by a Covana authorized dealer, which goes against the owner's manual. Covana is not liable for any injury, loss or damage, direct or consequential, arising out of the inability to use the Covana Unit.

EXCLUSIONS
- Covana excludes from this limited warranty a Covana Unit installed in a commercial application.
- Covana is not deemed responsible for failures or damages caused by installation in a humid area, flood zone, corrosive environment or acts of God or other causes beyond the control of Covana.
- Covana's warranty does not cover mileage allocation or travel expenses associated with any repair or replacement part.
- Covana is not deemed responsible for any damage or malfunction caused by the relocation of the Covana Unit not performed by a Covana authorized dealer to another address.
- Covana or the Covana authorized dealer is not deemed responsible for any equipment, furniture or landscaping aside from the Covana Unit.

DISCLAIMER AND LEGAL RIGHTS
This Limited Warranty overrules all other warranties, either expressed or implied. No other party than Covana is authorized to alter this limited warranty in any way. This limited warranty gives you specific legal rights. You may also have other rights that vary depending on the country, state or province. Covana/Canimex Inc.'s liability under this limited warranty, if any, will not exceed the original amount paid for the defective Covana Unit. The limited warranty is exclusive and in lieu of all other warranties of quality, whether written, oral or implied.
Contact your local authorized Covana dealer for all service-related issues.

Made in Canada by Covana,
a division of the Canimex group

COVANA.COM
CANIMEX GROUP

PATENTED
CANADA 2,532,429
US 11/162,557
UK 0515168.3
AUSTRALIA 2006200251

The information in this manual was accurate at the time of print. The manufacturer reserves the right to change or improve its product without prior notice.